

### Solution to Problem 225B:

The low pressure liquid oxygen pump in the Space Shuttle Main Engine is designed to deliver  $887\text{lbs/s}$  ( $Q = 16.1\text{ft}^3/\text{s}$ ) of liquid oxygen (assuming a liquid oxygen density of  $55\text{lbs}/\text{ft}^3$  and a pressure rise of  $310\text{psi}$  ( $H = 812\text{ft}$ ) at a rotating speed of  $5000\text{rpm}$  ( $\Omega = 524\text{rad/s}$ ).

The specific speed of this pump is

$$N = \frac{\Omega Q^{\frac{1}{2}}}{(gH)^{\frac{3}{4}}} = 1.02 \quad (1)$$

This would suggest an axial or mixed flow pump.

With an inlet tip diameter of  $11\text{in}$  ( $r_{T1} = 0.458\text{ft}$ ) it follows that the tip speed at  $5000\text{rpm}$  would be  $240\text{ft/s}$  and the flow coefficient,  $\phi$ , would be

$$\phi = \frac{Q}{\pi \Omega r_{T1}^3} = 0.1 \quad (2)$$

and this would suggest an inlet blade tip angle of

$$\arctan \phi = 5.71^\circ \quad (3)$$

Using the simple one-dimensional performance analysis (neglecting frictional losses), the head coefficient is given by

$$\psi = \frac{g\Delta H}{\Omega^2 r_{T1}^2} = 0.453 = 1 - \phi \cot(\beta_2) \quad (4)$$

where  $\beta_2$  is the flow and blade angle at discharge and assuming  $\alpha_1 = 0$ . From this it follows that the blade angle at discharge

$$\beta_2 = \arctan\left(\frac{\phi}{(1 - \psi)}\right) = 10.5^\circ \quad (5)$$